

## CLARTECH Flour Mill Kit (Gujarat Govt) -as per IS 996 (CL-FMK-35-01-22K)



- Warranty of Flour Mill with electric motor in years: 1
- ISO certification of manufacturer: ISO 9001 2015
- Availability of test report from govt/ NABL/ILAC accredited lab covering all parameters: No
- Copies of all certifications and reports to be provided to buyer on demand at time of supplies : Yes





| Performance Parameters              |   |  |
|-------------------------------------|---|--|
| Purpose                             | Equipment Flour mill with electric motor is for |  |
|                                     | making flour from food grains                   |  |
| Items in Flour Mill Kit             | Flour mill (with electric motor)                |  |
| Type of flour mill provided         | Vertical flour mill                             |  |
| Conformity standard for Electric    | BIS marked AS per IS : 996-2009                 |  |
| Motor                               | bis marked As per is . 990-2009                 |  |
| BIS license number for electric     | 2828569   |  |
| motor                               | 2020309   |  |
| Motor speed in rpm                  | 1440  |  |
| Motor Power in hp                   | 3   |  |
| Power Supply                        | Single phase (230 V ±10%, 50 Hz)                |  |
| V-belt Grade type                   | В Туре  |  |
| Mill and motor should be fitted on  |   |  |
| single frame material for correct   | Yes   |  |
| alignment process                   |   |  |
| Number of foundation nut and        | 4   |  |
| bolt provided                       | 4   |  |
| On/ off switch provided             | Yes   |  |
| Warranty of Flour Mill with         | 1   |  |
| electric motor in years             | 1   |  |
| Operating Manual including How      |   |  |
| to start and run the Flour Mill ) & |   |  |
| Instructions for use in             | Yes   |  |
| English, Hindi and Gujarati         |   |  |
| language to be provided             |   |  |
| Flour mill and electric motor with  |   |  |
| the logo of the buyer as per        | Yes   |  |
| format to be given by them to be    | 163   |  |
| provided                            |   |  |





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| Dimensional & Material Parameters    |  |  |
|--------------------------------------|--|--|
| Size of Grinding stone (D x H) in    |  |  |
| mm x mm ( with ±1 mm                 | 355 x 75   |  |
| tolerance)                           |  |  |
| Food grain Grinding capacity in      | 25   |  |
| kg/hour                              | 35   |  |
| V-belt size in mm ( with ±1 mm       | 1193   |  |
| tolerance)                           | 1193   |  |
| Flour Mill Pulley size               | 177 mm x 2B                                      |  |
| Motor Pulley size                    | 76 mm x 2B                                       |  |
| Bearing Size in number               | 6206 ZZ  |  |
| Material for flour (atta) outlet     | Aluminium  |  |
| Flour (atta) outlet size (L x B ) in |  |  |
| mm x mm ( with ±1 mm                 | 101 x 101  |  |
| tolerance)                           |  |  |
| Shaft material                       | En31 Steel                                       |  |
| Shaft length in mm ( with ±1 mm      | 457  |  |
| tolerance)                           | 437  |  |
| Shaft Diameter in mm                 | 30   |  |
| Body material                        | Foundary gread Cast Iron material as per IS ;210 |  |
| Hopper size (LxB) in mmxmm (         | 355 x 355  |  |
| with ±1 mm tolerance)                | 333 x 333  |  |
| Material for frame                   | MS section                                       |  |
| Size of foundation nut and bolt (    | 8 x 101  |  |
| D x L) in mm x mm                    | 3 × 101  |  |
| Length of power cable in meter       | 3 or more  |  |
| provided                             | 3 of more  |  |
| Size of Flour mill with electric     |  |  |
| motor (L x W xH) in mm x mm x        | 625x500x975                                      |  |
| mm                                   |  |  |
| Total Weight of Flour Mill with      | 100  |  |
| electric motor in kg                 | 100  |  |





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| Reports                            |                         |  |  |
|------------------------------------|-------------------------|--|--|
| ISO certification of manufacturer  | ISO 9001 2015           |  |  |
| ISO certification number and       |                         |  |  |
| date , In case ISO certificate not | Eu6091, Date 05/10/2019 |  |  |
| available , put NA                 |                         |  |  |
| Availability of test report from   |                         |  |  |
| govt/ NABL/ILAC accredited lab     | No                      |  |  |
| covering all parameters            |                         |  |  |
| Test report number , In case test  | NA                      |  |  |
| reports not available , put NA     | IVA                     |  |  |
| Test report date, In case test     | NA                      |  |  |
| reports not available , put NA     | IVA                     |  |  |
| Name of test lab , In case test    | NA                      |  |  |
| reports not available , put NA     | IVA                     |  |  |
| Address of test lab , In case test | NA                      |  |  |
| reports not available , put NA     | IVA                     |  |  |
| Copies of all certifications and   |                         |  |  |
| reports to be provided to buyer    | Yes                     |  |  |
| on demand at time of supplies      |                         |  |  |